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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/705,501	11/12/2003	Dave Humphreys	GRM270US	4758
	7590 10/09/2007 SHIDA & DUNLEAVY	EXAMINER		
EIGHT PENN	CENTER	MCDOWELL, SUZANNE E		
PHILADELPH	628 JOHN F KENNED IA, PA 19103	Y BLVD	ART UNIT	PAPER NUMBER
			1791	
		·		-
			MAIL DATE	DELIVERY MODE
			10/09/2007	PAPER

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

		Application	on No.	Applicant(s)			
Office Action Summary		10/705,50	1	HUMPHREYS ET AL.			
		Examiner		Art Unit			
		Suzanne E	. McDowell	1732			
The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply							
A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION.  - Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.  - If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.  - Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).							
Status							
1) 又	Responsive to communication(s) filed on 7/17/07.						
·	This action is <b>FINAL</b> . 2b) ☐ This action is non-final.						
′=	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is						
,	closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213.						
Disposition of Claims							
4)🖂	4)⊠ Claim(s) <u>1-24</u> is/are pending in the application.						
	4a) Of the above claim(s) is/are withdrawn from consideration.						
5)🖂	5)⊠ Claim(s) <u>3-5,7,10,11,14-16,18,21 and 22</u> is/are allowed.						
6)⊠	b)⊠ Claim(s) <u>1,2,6,8,9,12,13,17,19,20,23 and 24</u> is/are rejected.						
7)	Claim(s) is/are objected to.						
8)[	Claim(s) are subject to restriction and/	or election re	equirement.				
Applicati	on Papers						
9)	The specification is objected to by the Examin	er.					
10)	The drawing(s) filed on is/are: a) ☐ ac	cepted or b)	$\square$ objected to by the ${ t B}$	Examiner.			
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).							
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).							
11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.							
Priority under 35 U.S.C. § 119							
12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some * c) None of:							
	1. Certified copies of the priority documents have been received.						
	2. Certified copies of the priority documents have been received in Application No						
	3. Copies of the certified copies of the priority documents have been received in this National Stage						
application from the International Bureau (PCT Rule 17.2(a)).							
* See the attached detailed Office action for a list of the certified copies not received.							
Attachmen	t(s)						
1) Notice of References Cited (PTO-892)  4) Interview Summary (PTO-413)							
2) Notice of Draftsperson's Patent Drawing Review (PTO-948)			Paper No(s)/Mail Da	ate			
3) Information Disclosure Statement(s) (PTO/SB/08)  Paper No(s)/Mail Date  5) Notice of Informal Patent Application 6) Other:							

#### **DETAILED ACTION**

## Claim Rejections - 35 USC § 103

- 1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 2. Claims 1, 2, 6, 8, 9, 12, 13, 17, 19, 20, 23, and 24 are rejected under 35 U.S.C. 103(a) as being unpatentable over Hobson (US Patent RE 23,564). Hobson teaches a method and apparatus with pinch-off members (21,22) slidably mounted in respective mold members (13, 14), which operate to pinch-off excess plastic between the container bottoms (column 4, lines 55-65, and see Figs. 5-8), and have recessed inner ends (21a, 22a), which would result in protrusions. Hobson additionally teaches another embodiment with pinch bars (9, 10) and plungers (7, 8) mounted in respective sections (a, b) of mold halves (5, 6). Hobson does not teach that there are two sets of pinch bars. Hobson does teach a second set of slidable members in the alternate embodiment, where the members operate to punch holes (7, 8). It would have been obvious to a person of ordinary skill in the art at the time of the invention to modify the apparatus and method taught by Hobson by having the second set of members also be pinch bars, in order to form the desired finished product, i.e., one without holes. Regarding the newly added limitation that the pinch bars pinch and separate, Hobson teaches that the pinch bars and plunger members do separate the parison or sections thereof, i.e., form holes, pinch of excess plastic, etc..

Regarding claims 6, 12, 13, and 17, Hobson shows the claimed configurations (See Fig. 5).

Regarding claims 8, 9, 19, and 20, Hobson shows that pinch bars (9, 10) are mounted in apertures (See Fig. 1; 9a, 10a), in their respective mold halves (5, 6).

Regarding claim 23, Hobson does not teach that the pinch bars operate by moving the mold halves toward each other. The pinch bars taught by Hobson are recessed in the mold and move slidably to pinch. If the pinch bars were advanced before the mold halves closed, they would operate by movement of the mold halves. Hobson specifies that the pinch bars are "normally retained in their retracted positions" but does not teach that they must be recessed (column 4, lines 55-65) when the mold halves are closing.

## Allowable Subject Matter

3. Claims 3-5, 7, 10, 11, 14-16, 18, 21, and 22 are allowed.

### Conclusion

4. THIS ACTION IS MADE FINAL. Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

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5. Any inquiry concerning this communication or earlier communications from the examiner

should be directed to Suzanne E. McDowell whose telephone number is (571) 272-1205. The examiner

can normally be reached on Monday, Tuesday and Friday 6am-2:30pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor,

Christina Johnson can be reached on (571) 272-1176. The fax phone number for the organization where

this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application

Information Retrieval (PAIR) system. Status information for published applications may be obtained

from either Private PAIR or Public PAIR. Status information for unpublished applications is available

through Private PAIR only. For more information about the PAIR system, see http://pair-

direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic

Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer

Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR

CANADA) or 571-272-1000.

\_Suzanne E. McDowell

Primary Examiner

Art Unit 1732